

# Specific Energy Control Procedures



In order to determine all energy sources for each piece or type of machine or equipment, complete this entire form.

Jobsite: \_\_\_\_\_

Date: \_\_\_\_\_

Completed by: \_\_\_\_\_

**Machines or equipment utilizing this procedure:**

_____	_____
_____	_____
_____	_____

**Procedure for controlling hazardous energy-LOCKOUT/TAGOUT (Add special instructions where necessary):**

(Be familiar with the sources of hazardous energy for the machine or equipment that will be serviced.)

- |   |                                   |                                    |
|---|-----------------------------------|------------------------------------|
| <input type="checkbox"/> Electrical     | <input type="checkbox"/> Engine   | <input type="checkbox"/> Spring    |
| <input type="checkbox"/> Counter weight | <input type="checkbox"/> Flywheel | <input type="checkbox"/> Hydraulic |
| <input type="checkbox"/> Pneumatic      | <input type="checkbox"/> Chemical | <input type="checkbox"/> Thermal   |
| <input type="checkbox"/> Other          |                                   |                                    |

Notify affected employees that the machine is about to be shut down and locked out.

Shut down the machine using normal stopping procedures.

Isolate all energy sources listed above.

Apply locks to all isolation devices operated in previous step.

If a tag is used in lieu of a lock when then energy-isolating device is incapable of lockout, the following additional safety precaution(s) shall be taken:

Block or dissipate all stored energy in rams, flywheels, springs, pneumatic or hydraulic systems, etc.

Verify that the machine is locked out by testing the machine operating controls. RETURN ALL CONTROLS TO THE NEUTRAL OR OFF POSITION after testing.

**Procedures for Removing Locks/Tags (Add special instructions where necessary):**

Check the machine to be sure it is operationally intact, tools have been removed, and guards have been replaced.

Check to be sure all employees are safely positioned.

Notify all affected employees that locks/tags are going to be removed and the machine is ready for operation.

Remove all locks, blocks, or other energy restraints.

Restore all energy to the machine.

OTHER COMMENTS: